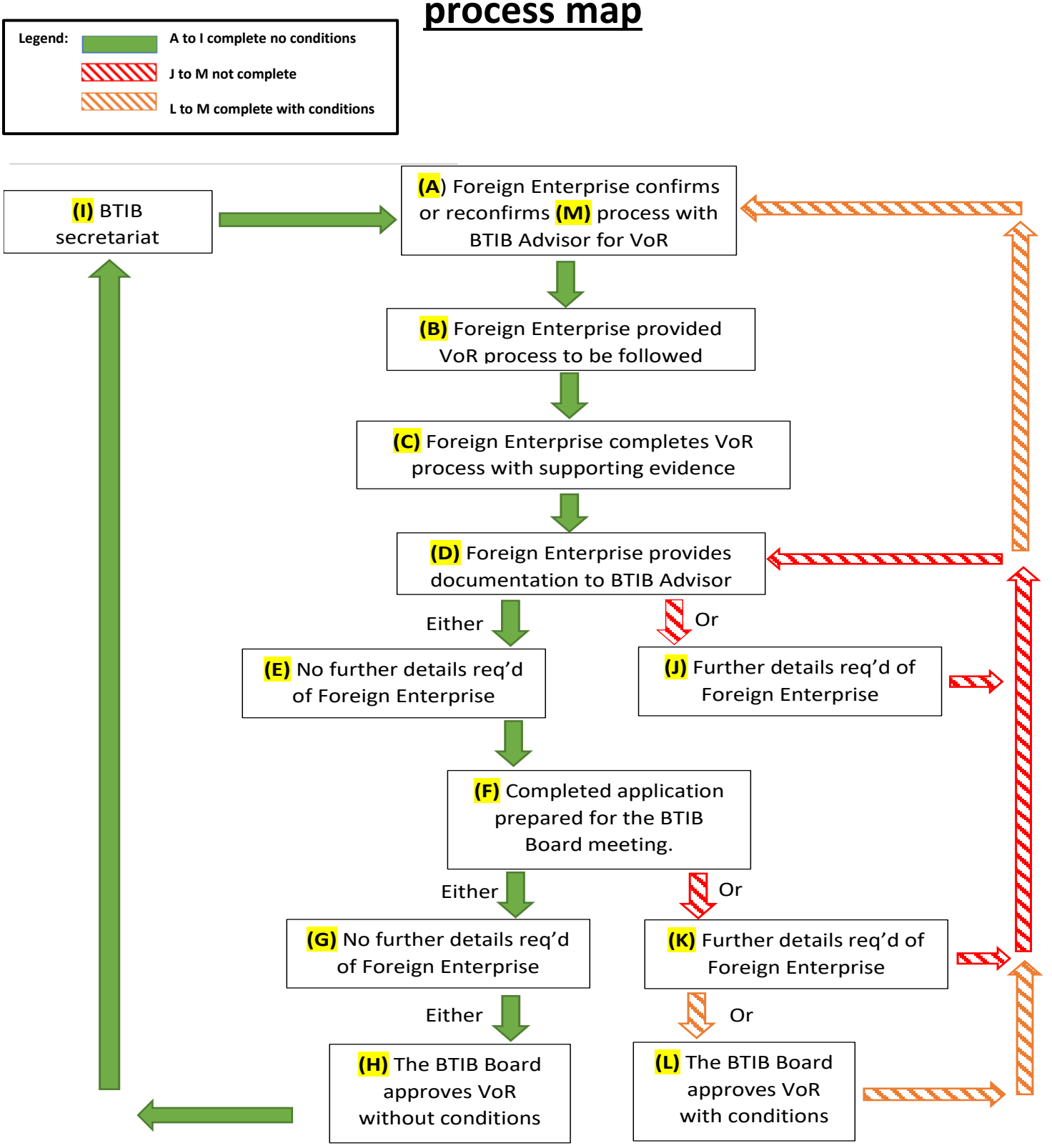Variation of Registration (VoR) process map